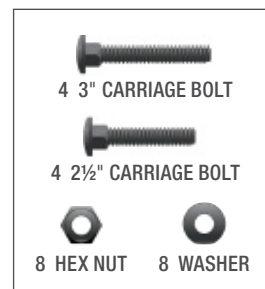
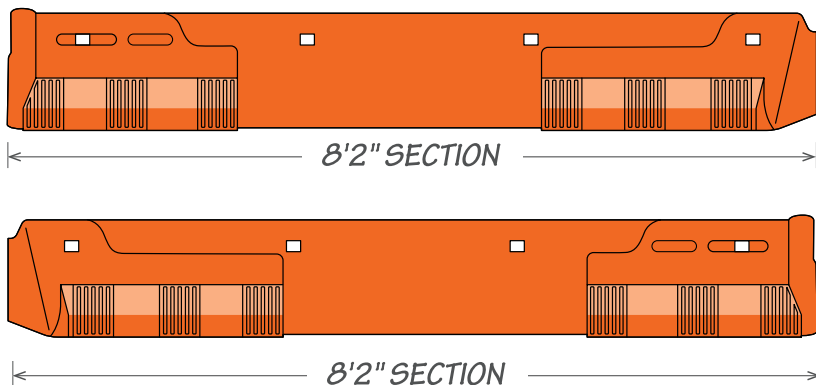




## INSTALLATION INSTRUCTIONS

# Vulcan for 8'2" BOSS DXT V-Plow Cutting Edge System

### PARTS INCLUDED



BOLT KIT INCLUDES

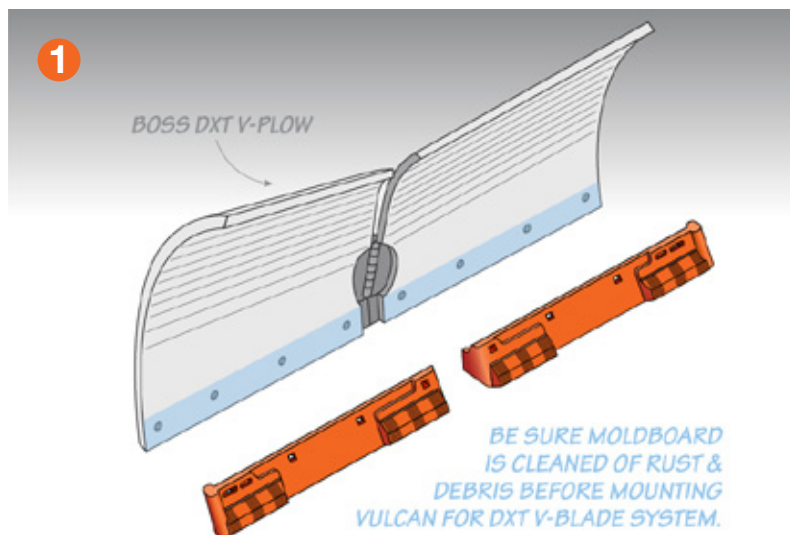
### IMPORTANT!

The moldboard mounting surface must be clean of all foreign material prior to installing new blades and hardware to avoid issues with bolt loosening while in service.

- For torque recommendation, please refer to SAE J1701
- Re-torque hardware after the first 10 plow hours

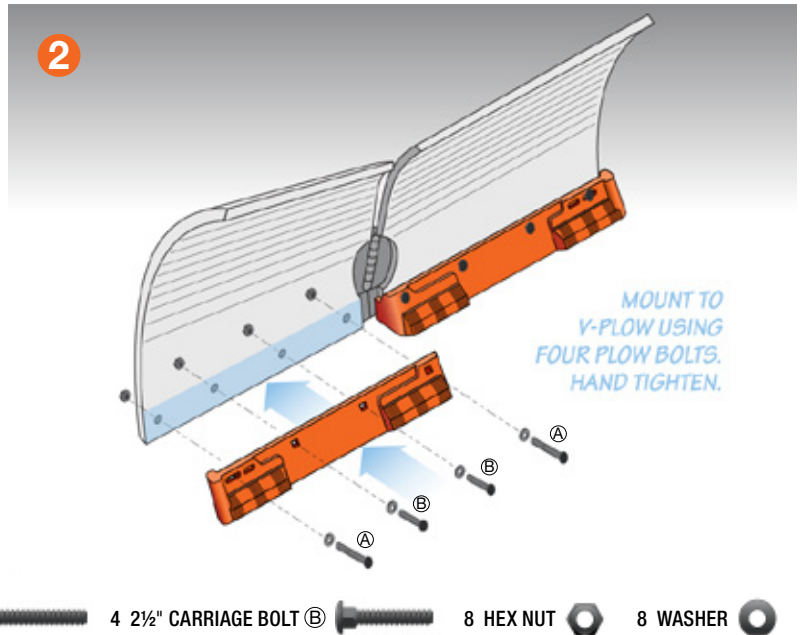
### Step 1

Clear moldboard of all foreign material before mounting blade sections with provided mounting hardware kit. Then install the Vulcan for DXT cutting edge.



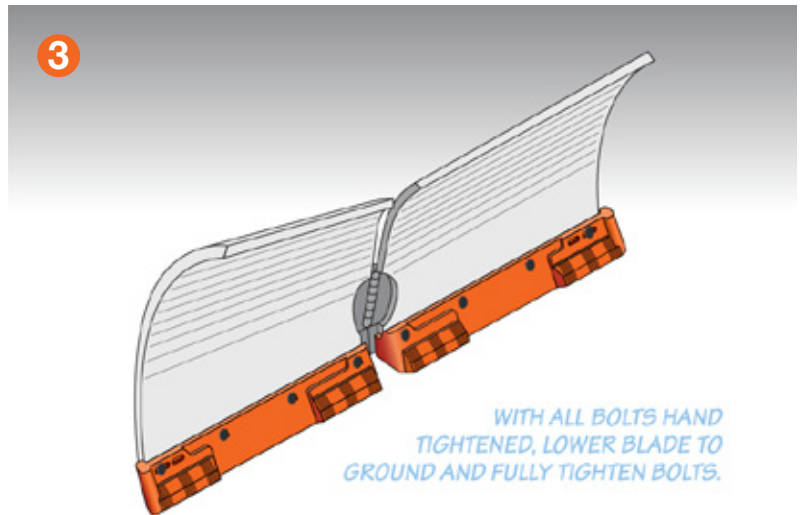
## Step 2

Mount Vulcan for DXT blade using two 3" carriage bolts on each end of the blade and two 2½" carriage bolts in the middle. Hand tighten.



## Step 3

Lower V-plow to ground, applying small amount of down pressure to ensure blade is fully touching the ground – then fully tighten all bolts.



Re-torque hardware after the first 10 plow hours